



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

C45-8-2

Job Sheet 175655



Part No: C45-8-2

Job Qty: 3 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-8-2 REV.5 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/12/18	0.00	0.00	Start Up Small Fab-4		SB
100	Small Fab	3 pcs		4/13/18	0.08	0.15	Small Fab-9		AP
110	QC	3 pcs		4/13/18	0.00	0.00	QC5		SB
130	Packaging	3 pcs		4/13/18	0.00	0.00	Packaging3-2		SB
140	QC21-FG	3 Ea		4/13/18	0.00	0.00	QC21		

Part Op 100 - 1-Assemble as per DWG sheet 1. 2-Center C45-8-3 in shaft of solenoid as per note 1. ***Note 32446 22-16 crimp
Descriptions: connectors supplied loose as per note 1***

DAS
21
9-07

APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
32446	Crimp Terminal	6 Ea (2 ea)	90-Start up Operation	5041619
C45-8-2-4	Spacer	3 Ea (1 ea)	100-Small Fab	
C45-8-2S	Solenoid	3 Ea (1 ea)	100-Small Fab	5061512
C45-8-3	Split Pin	3 (1 ea)	100-Small Fab	5029680

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	32446	6	234	0
100-Small Fab	C45-8-2-4	3	0	0
	C45-8-2S	3	4	0
	C45-8-3	3	0	0

Part Specifications

Specifications could not be found.



DART
AEROSPACE

Container No: S062235



Part: C45-8-2



Job No: 175655



Serial No/Batch: S062235



Revision: 5

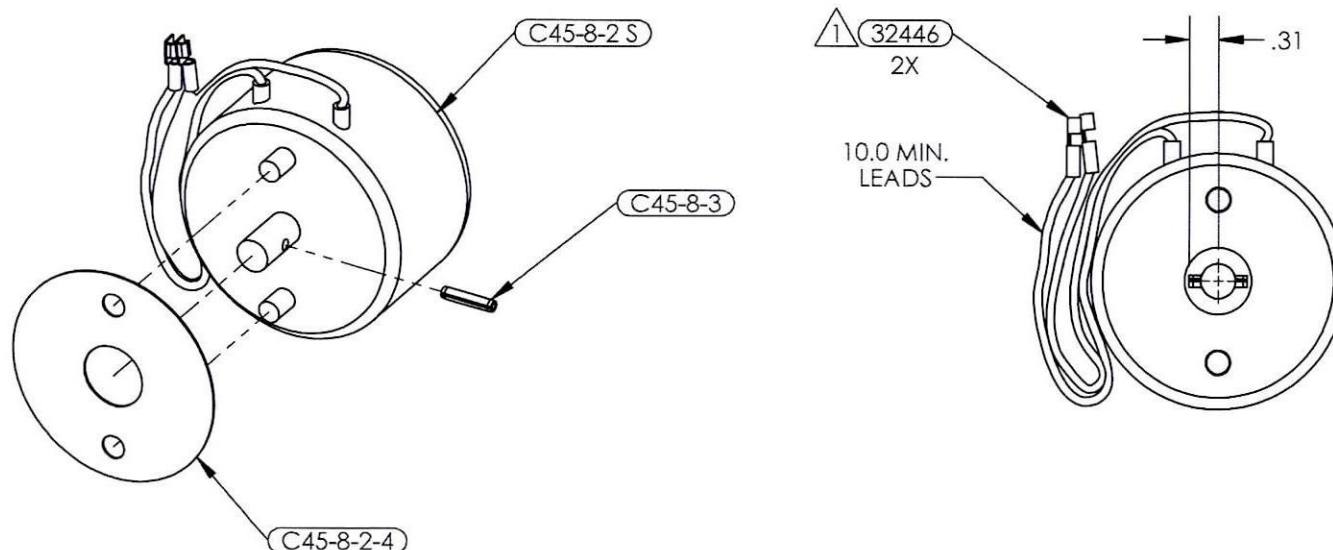
Inspector:

Date: 04/10/10

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	7/29/2014	JAG	
3		ADDED SPACER C45-8-2-4.	7/29/2014	RJC	DW
4	14-0099	CHD TITLEBLOCK WAS RED BARN IS DART. ADDED MCMASTER-CARR INFO FOR C45-8-3. CORRECTED BO INFO FOR C45-8-2-4 WAS Ø1.75 IS Ø2-5/8. ADDED DIM .31. ADDED CONNECTORS SUPPLIED. LOOSE NOTE. CHD P/N WAS C45-8-2 IS C45-8-2 S. C45-8-2 S CHD DIMENSION FROM .340 TO 1 1/32. CHD TOLERANCE ON NON-CRITICAL DIMENSIONS.	7/29/2014	JAG	RW
5	15-0221	C45-8-2-5 REPLACED WITH 32446.	8/24/2015	DPD	JAG



NOTE:

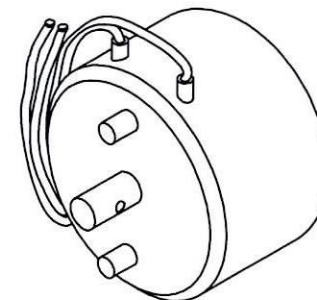
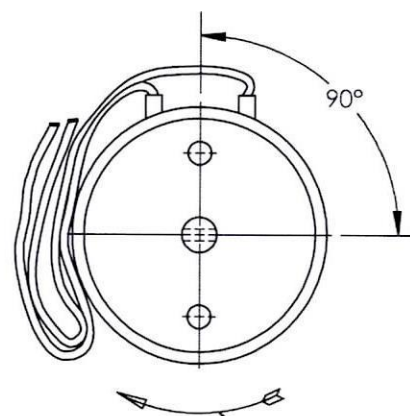
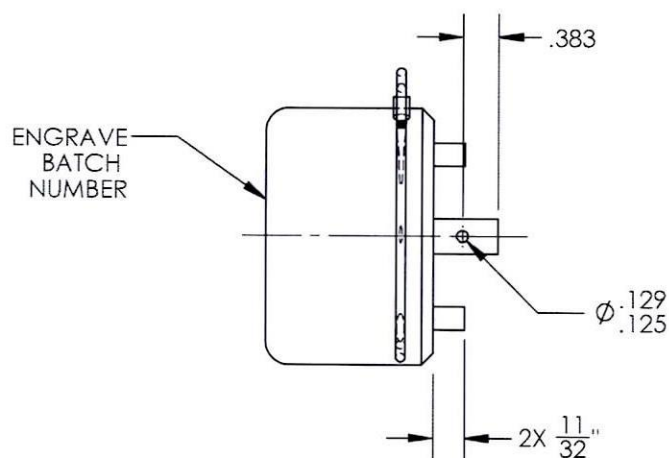
1 CONNECTORS SUPPLIED LOOSE.

DART AEROSPACE	
TITLE SOLENOID C45-HOOK	
DWG NO. C45-8-2	REV 5
MAT'L	DRAWN BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C45-8-2 S	1	SOLENOID		TESTCO H-2553-020 (MODIFIED)	2
			C45-8-2-4	1	SPACER	PETG	Ø2-5/8 X .020	3
		B/O	C45-8-3	1	SPLIT PIN	18-8 S.S.	Ø1/8 X 5/8 (MCMASTER-CARR #92373A179)	1
		B/O	32446	2	22-16 AWG KNIFE CONNECTOR		(ALLIED ELECTRONICS 32446)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	14-0099	C45-8-2 S CH'D DIMENSION FROM .340 TO 11/32.	7/29/2014	JAG	GE



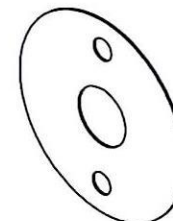
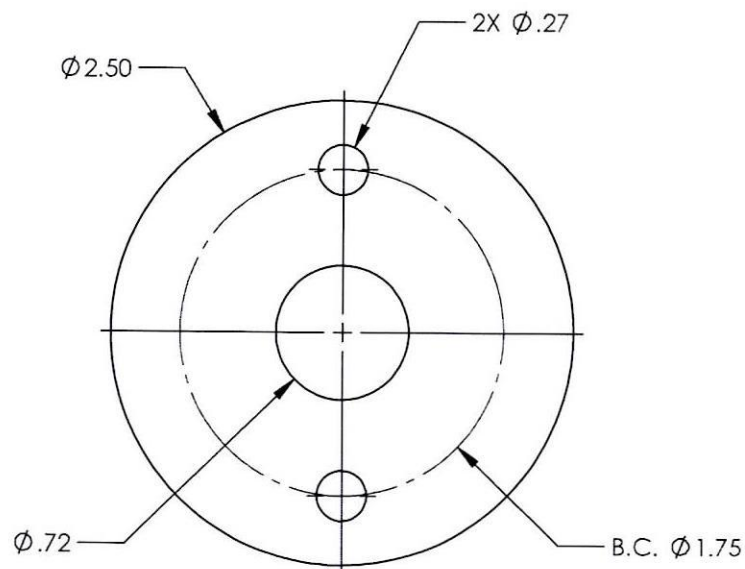
C45-8-2 S

SOLENOID

DART AEROSPACE	
TITLE SOLENOID C45-HOOK	
DWG NO. C45-8-2 S	REV 5
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 5/15/1997
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		ADDED SPACER C45-8-2-4.	10/10/2012	RJC	DW
4	14-0099	C45-8-2-4 CORRECTED BO INFO WAS Ø1.75 IS Ø2-5/8.	7/29/2014	JAG	RW



C45-8-2-4

SPACER

DART AEROSPACE	
TITLE SOLENOID	
DWG NO. C45-8-2-4	REV 5
MAT'L PETG UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
.XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/8 ANGLES ± 5°	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 10/30/2012
SHEET 3 OF 3	